



IMPORTANT: Read these instructions thoroughly before installing the well.

Wellcraft is not responsible for claims resulting from the failure of the contractor or homeowner to properly install or maintain Wellcraft Wells.

Call your local diggers hotline before beginning excavation to avoid accidental contact with underground lines.

Consult with the local building inspector for the building code requirements in your area.

Gutters, down spouts, faucets on exterior walls, sprinkler heads, and sump pumps must be at least 10 feet away from the window well. All water should be directed away from the well.

Always have the final installation approved by the local building inspector.

Heavy equipment must stay a minimum of 10 feet away from the well. Polyethylene, although extremely durable, can be damaged by heavy equipment.

Digging

- 1 Follow the digging instructions on the Installation Instructions for the Wellcraft 2060 series for centering the well.
- 2 Use the extension ring when the bottom of the well will exceed 60" below the finish grade. Final depth of the the well will be 72" with one extension ring and 84" with two. The maximum number of extension rings that may be added is 2.

Mounting

- 3 Before attaching the extension, be sure the top fastener of the 2060 Well does not protrude further than 3/8". If using sleeve anchors the bolt will need to be cut off flush with the top of the hex nut.
- 4 Attach the extension to the well using #12-11x1-1/4" self tapping stainless screws. See figure B for the recommended placement of the screws. Install 2 screws, as shown, on the sides of the well thru the face of the extension and a screw either side of the step thru the face. Then, drive 3 evenly spaced screws on the rounded corners from the top down.
- 5 Secure the extension ring flange to the foundation in the same manner as the well. Drill holes for fasteners for all pre-drilled holes on the flange of the extension. For poured concrete foundations use 3/8" x 2-3/4" wedge anchors. For block foundations 3/8" x 1-7/16" sleeve anchors. Use a minimum 1 inch diameter washer on all fasteners. RAM-SET activated fasteners should not be used. (Anchors not included.)

Backfill

- 6 Pea stone shall be used to backfill the well and extension. (see figure A) The backfilling shall be done by hand and evenly distributed as the filling occurs. Pea stone will allow the excess water against the exterior of the well to drain away easily to the perimeter drain system that was installed. The top 6 inches can be backfilled with top soil to support desired vegetation.

Cover (available separately)

- 7 A Wellcraft cover should always be installed to prevent people and animals from stepping into the open well. Wellcraft is not responsible for accidents caused by failure to have a well cover installed. If a well was installed on an existing window, you must make sure to use a Wellcraft dome style cover to ensure safety around the well.
- 8 In order to ensure the cover fits properly, make sure that the very outside edges of the extension ring measures 39 inches from the center of the window (total measurement of 78 inches between the outside of the well flanges.)

All Wellcraft wells are designed to Meet IRC 2003 International Residential Code requirements, Section 310, for Emergency Escape/Rescue window opening for one and two family dwellings. The 2060 well is designed to be used with up to a 4 foot side sliding window that meets the egress code. **10-year limited warranty on window wells in effect when installation instructions are followed. Contact Wellcraft, Inc. for details.**